



GRADE RING EXTENSIONS			
WEIGHTS, LBS.			
I.D.	O.D.	AVAILABLE HEIGHTS	LBS./IN.
24"φ	36"φ	2", 4", 6", 12" & 18"	50
30"φ	42"φ	2", 4", 6" & 12"	60

**GENERAL NOTES:**

- 1) CONCRETE TO TEST 4,000 PSI AT 28 DAYS.
- 2) DESIGNED TO WITHSTAND AASHTO HS25 LOADING
- 3) REINFORCING STEEL PER ASTM A615, GRADE 60 - BLACK BARS
- 4) AIR ENTRAINED: 5.0% - 9.0%



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**PRECAST CONCRETE GRADE RINGS  
 STOCK**

CONTRACTOR:

DATE: 2/15/2023  
 REV.: 10/21/2025  
 DWN.BY: A&R LLC  
 DWG. NO.: GRADERING